



Annealing & Tapering Machines

Based on experience we have developed Wire Rope Annealing and Cutting Machines. They are designed for cutting and annealing wire ropes from 1-60 mm. Our models 1224, 1225, 1226 can produce tapered rope ends.

These machines 1224, 1225 and 1226 are equipped with a ventilation device and are easy to operate and maintain.

Our machines are produced in accordance with the CE machinery directive



Type SF-65



Type SF-140



Type 1224, 1225 and 1226

optional
smoke extractor

CE

Type	SF-65	SF-140	1224	1225	1226
Technical Data					
Rope Ø	1-6,5 mm	5-14 mm	4-30 mm	8-40 mm	12-60 mm
Weight	17 kg	50 kg	320 kg	450 kg	580 kg
Width	170 mm	360 mm	630 mm	1.000 mm	1.200 mm
Length	250 mm	470 mm	550 mm	800 mm	900 mm
Working height	300 mm	360 mm	1.000 mm	1.000 mm	1.100 mm
Foot switch	○	○	●	●	●
Smoke extractor	-	-	○	○	○
Electrical Data					
Voltage (U prim)	230 V	230 V	400 V	400 V	400 V
Voltage Anneal (U sec)	2,5 V (2,2 V)	2,5 V (2,2 V)	1-2-3 V	1-2-3 V	1-2-3 V
Consumption (I prim)	6 A	11 A	55 A	85 A	160 A
Power	1 kVA	2 kVA	20 kVA	26 kVA	60 kVA
Frequency	50 / 60 Hz	50 / 60 Hz	50 Hz	50 Hz	50 Hz
Other voltage on request			○ optional	● installed	